

## KERALA AGRICULTURAL UNIVERSITY B.Tech. (Food Engg) 2019 Admission IV Semester Final Examination -- November 2021

Fden.2207

### **Unit Operations in Food Engineering (2+1)**

Marks: 50 Time: 2 hours

#### I Choose the Correct Answer.

(10x1=10)

- 1. When you concentrate orange juice by boiling off the excess water, the unit operation in the process is known as:
  - a) Distillation
  - b) Evaporation
  - c) Drying
  - d) Crystallization
- 2. Sedimentation uses which forces to separate particulate material from fluid streams:
  - a) Centrifugal
  - b) Impact
  - c) Abrasive
  - d) Gravitational
- 3. Filtration is a process for separating:
  - a) Soluble solids from liquids
  - b) Insoluble solids from liquids
  - c) Immiscible liquids from liquids
  - d) None of the above
- 4. In reverse osmosis, particles size removal range is:
  - a) 0.1 10 m
  - b) < 5 nm
  - c) 5 nm 0.1 mm
  - d) 10 50 mm
- 5. For size reduction, the following method(s) is/are used:
  - a) Cutting
  - b) Crushing
  - c) Compression
  - d) All the above
- 6. Ribbon blenders are used for:
  - a) Liquid
  - b) Powder
  - c) Dough & paste
  - d) All the above
- 7. Extraction of soluble constituent from a solid by means of solvent is known as:
  - a) Leaching
  - b) Evaporation
  - c) Distillation
  - d) Sublimation
- 8. Which of the following processes is used to separate liquids having different boiling points?
  - a) Crystallization
  - b) Fractional distillation
  - c) Evaporation
  - d) Fractional crystallization

- 9. In food preservation most commonly used irradiation is:
  - a) X-rays
  - b) α rays
  - c)  $\beta$  rays
  - d) γ rays
- 10. Microwave heating can be used for:
  - a) Baking
  - b) Drying
  - c) Blanching
  - d) All of the above

# II Write short notes on ANY FIVE of the following

(5x2=10)

- 1. Define the term "Vapour recompression".
- 2. A single stage evaporator is to concentrate mango juice from 10% to 60% solids (whole mass basis) under steady state condition. If the feed rate is 60 kg/h, then calculate the rate of production of concentrated mango juice.
- 3. Write a short note on "Crystallization".
- 4. What are the applications of infrared radiation in food processing?
- 5. Write a short note on "Contact equilibrium process".
- 6. Explain the terms grinding and cutting. Also list out various grinding equipments.
- 7. List out the benefits of irradiation.

### III Answer ANY FIVE of the following.

(5x4=20)

- 1. Derive the equations for constant rate and constant pressure filtration processes.
- 2. Write in brief about single and multiple effect evaporators.
- 3. A fat particle of 10 µm diameter having density of 930 kg.m<sup>-3</sup> is being separated from milk having density of 1030 kg.m<sup>-3</sup> and viscosity of 1.8×10<sup>-3</sup>Pa.s. Calculate the rate at which the fat particle would rise.
- 4. What is the theory of microwave heating? Briefly explain the components of a microwave heater.
- 5. Explain the following terms:
  - a) Crushing efficiency
  - b) Mixing index
  - c) Distillation
  - d) Electrodialysis
- 6. Explain various laws of crushing.
- 7. List out various crystallization equipment and explain agitated batch crystallizer in brief

### IV Write an essay on ANY ONE of the following

(1x10=10)

- 1. What are the advantages of multiple effect evaporators? Explain with neat sketch the various types of multiple effect evaporators.
- 2. Write about types of extruders and explain different zones in an extruder with a neat sketch.

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