## KERALA AGRICULTURAL UNIVERSITY

### B.Tech.Food Engg. 2015 Admission IIIrd Semester Final Examination-January 2017

Cat. No: Fden 2104 Marks: 50
Title: Crop Process Engineering(2+1) Time: 2 hours

#### I. Fill in the blanks:

 $(10 \times 1 = 10)$ 

- If moisture content of paddy on dry basis is 25 % the moisture content on wet basis will be ------
- 2. LSU type dryer was developed in -----
- The relation ship between EMC and RH for biological material has been given by ------
- Spiral separator separates the material on the basis of ------
- 5. In thin layer drying of food grains the thickness of layer is limited to ----- cm.
- 6. In ball mill the speed of the mill should be ----- than critical speed.
- In size reduction, the ratio of the surface energy created by crushing to the energy absorbed by solid is known as ------
- 8. The differential speed of rolls of wheat mill is -----
- 9. Parboiling of paddy ----- the hardness of rice.
- 10. In the CFTRI method of pulse milling, hot temperature of LSU dryer is ----- °C.

## II. Write short notes/answers on ANY FIVE:

(5x 2=10)

- Write the methods of moisture determination.
- 2. Explain the importance of equilibrium moisture content.
- Differentiate between ideal and actual screen.
- Write Bond's law.
- Explain the working principle of indented cylinder separator.
- Explain the working of rubber roll sheller.
- 7. Write a note on dry milling of corn.

#### III Write answers on ANY FIVE:

 $(5 \times 4 = 20)$ 

- Discuss the theory of drying with illustration.
- 2. Explain the construction and working of vertical cone polisher with a suitable sketch.
- Explain the principle and working of groundnut decorticator with a neat diagram.
- 4. Give a detailed note on wheat milling.
- 5. Explain in detail the wet milling of pulses.
- Determine the values of c and n from the Henderson equation for the following data obtained from thin layer paddy drying studies.
- i. RH=30%, t=50°C, Me=10.5%
- ii. RH=55%, t=50°C, Me=15.5%
- 7. Explain the construction and operation of LSU dryer with neat sketch.

# IV. Write essay on any ONE

 $(1 \times 10=10)$ 

- 1. a) Explain the layout of modern rice mill with a process flow chart.
  - b) Determine the quantity of parboiled paddy with 40% moisture content on wet basis required to produce 1 tonne of product with 12% moisture content on wet basis. Work out the problem on wet basis and check the answer using dry basis.
- 2. a) Give a detailed account on material handling equipments.
  - b) Write a short note on millet based products.

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