KERALA AGRICULTURAL UNIVERSITY

B.Tech (Food.Engg) 2011 Admission VIth Semester Final Examination- July -2014

Cat. No: Fden.3209 Title: Food Process Equipment Design and Plant Layout (1+1) Marks: 80 Time: 3 hours

Answer the following

Part A

 $(10 \times 1.0 = 10.0)$

Fill up the blanks

When water is frozen, its volume increases approximately by ______.

2. Ice is _____ to vapour in freeze dryer.

3. Gear drive transmits _____% power.

The presence of solutes ______ the freezing point.

5. The end product of evaporation is____

6. In spray dryer, _____ converts the continuous flow of food into droplets.

7. During rapid freezing, the size of ice crystals formed is _____

8. Wet basis moisture content is always _____ dry basis moisture content.

9. The heat transfer surface of an evaporator is called _

10. In cyclone separators, the feed flow enters _____ to the cone diameter.

Part B

Answer any TEN of the following Write short note on

1. pressure vessel

2. homogenizer

3. freezer

4. heat exchanger

5. single effect evaporator

- 6. twin screw extruder
- 7. critical load

8. economic plant size

9. vacuum evaporator

10. site selection

11. spray dryer

12. sterilizer

(10 × 3.0 = 30.0)

Part C

Answer any SIX questions

(6 x 5.0 = 30.0)

- 1. Explain application of engineering principles in food processing equipment design.
- 2. Write about the design parameters for heat exchangers.
- 3. Design a freezer for freezing one tonnes of meat product from a temperature of 32°C to -40°C. Make valid assumptions wherever necessary.
- 4. Write a detailed note on installation procedure for food processing plant layout.
- 5. What are the major factors affecting the food deterioration?
- 6. Explain equipments for packing of food.
- 7. Derive an expression for enthalpy balance in multiple effect evaporators.

Part D

Answer any ONE question

$(1 \times 10.0 = 10.0)$

1. A single effect evaporator is to be designed to concentrate 10000 kg/h of a juice from 10 % to 20 % solids by weight. Feed enters at 30°C. Saturated steam at 110°C (latent heat 540 kcal/kg) is available. Condensate leaves at saturation temperature. The juice boils at 45°C (L.H. 570 kcal/kg). Overall heat transfer coefficient may be taken as 1800 kcal/h m² °C. Calculate (i) Steam consumption, kg/h (ii) Heat transfer area.

2. Wheat weighing 900 kg/m³ is loaded in a circular concrete silo of 3m internal diameter and clear height of 8 m. The angle of internal friction for wheat is 25° and that for wheat and concrete is 24°. Applying Airy theory, calculate the maximum lateral pressure at the centre and the bottom of bin section

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